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NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

WING TIP EXTENSIONS STC: SA3-30

- I. INSTALLED "MILLER SEABEE WING TIP EXTENSION KIT"
 SUPPLEMENTAL TYPE CERTIFICATE SA3-30 IN ACCORDANCE
 WITH ATTACHED KIT INSTRUCTION SHEET.
- 2. FLIGHT MANUAL SUPPLEMENT SUPPLIED WITH KIT, DATED 4-19-57, ATTACHED TO AIRCRAFT APPROVED FLIGHT MANUAL.
- 3. WEIGHT AND BALANCE RECOMPUTED AND EQUIPMENT LIST REVISED,
- 4. ALL WORK WAS ACCOMPLISHED IN ACCORDANCE WITH APPLICABLE F.A.R. S, AC 43.13, AND REPUBLIC MAINTENANCE MANUAL.

END

🕍 ADDITIONAL SUBETS ARE ATTACH!

C FAA AC 72-0187

ATTACHMENT: FAA FORM 337 INSTRUCTIONS FOR INSTALLING MILLER SEABEE
WING TIP EXTENSION KIT SU PLEMENT AL TYPE
CERTIFICATE SA 3-30

N6499K 4-25-78

- 1. Remove Wing Tip
- 2. Drill out rivets and open upper part of wing from outer tip inboard to wing float, making accessible the front spar.
- 3. Rivet and bolt cap angle to top and bottom of front spar as per Drwg. Detail #4.
- 4. Drill out rivets attaching front, middle and rear spars to outboard rib.
- 5. Rivet reinforcement 1/4" x 1" to inner side of each spar using 5/32 flush rivets AN 426-A 17ST. Starting at the top of the front spar omit rivet in #2, #6, #9 holes; middle spar omit rivets #2, #5, #8 holes; rear spar omit rivets #2, #5.
- ó. Place tip in position and clamp at spars.
- 7. Cut to fit adjoining edge of skin.
- 8. Adjoining skin may be fit to butt against wing skin or may overlap as outer tip did.
- 9. Make sure the extension is held firmly to the rearward that the leading edge is tight against the rib and that the skin on the extension lays smoothly on the wing outboard rib before attachment.
- 10. Begin attachment by drilling holes from leading edge rearward on top and bottom of wing, drilling only 3 or 4 holes before installing P.K. screws. This works the tip rearward and holds skin tight to rib. It may be necessary to loosen clamps slightly to allow spar extensions to slip rearward.
- 11. Install P.K. screws in same manner as outer tip was previously attached and rearward to approximately the front spar.
- 12. Drill 1/4" holes in outboard rib where rivets were omitted and bolt tip extension to wing using 1/4" bolts and elastic stop nuts. Drill from inside wing outward through angle in tip extension.
- 13. Install remainder P.K. screws securing tip extension skin to wing outboard rib.
- 14. Replace and rivet wing skin.
- 15. Extend position light wire to accommodate extension.
- 16. Attach original outboard tip to extension.