U.S Department of
Transportation
Federal Aviation

dministration

### MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved OMB No. 2120-0020 For FAA Use Only

> Office Identification ~ FS DO-19

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act 1958)

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1. Aircraft		Make REPU	Make REPUBLIC						Model RC-3					
		Serial 443	No.				Nationality and Registration Mark N6240K							
2. Ow	Name (As shown on registration certifi HARLAN ASSOCIATES OF SPRUCE						K, INC	).	Address (As shown on registration certificate) 3511 SILVERSIDE ROAD WILMINGTON, DE 19810					
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PROP	ELLEF	₹												
APPLIANCE			Type Manufacturer											
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HENRY RUZAKOWSKI					_	U.S. Certified Me								
P.O. BOX 497 TAVERNIER, FL 33070					ዙ	Foreign Certified Certified Repair S		c	-	AP267490854				
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Date DECEMBER 19, 2000							Signature of Auth	orized Inc	fividual _	11/				
							HENRY RUZAKOWSKI							
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<b></b>		FAA Fit Stand Inspector	dards		Manufacturer		×	Inspection Author	ization		Other (Specify)		·	
BY		FAA Designe	e		Repair Station	1		Person Approved Canada Airworthir						
Date of Approval or Rejection Certificate or Designation No.					Signature of Authorized Individual									
(Z/Zi/OC) AP267490854IA						HENRY RUZAKO	wski	17/	21					

### NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

<ul> <li>8. Description of Work Accomplished (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)</li> <li>Installation of wide Spray Rails on a Republic RC-3 Seabee, N6240K, S/N 443 is similar to the spray rails approved under STC SA3-30 except with the following changes:</li> <li>1 - New Spray Rails will be of one (1) piece design,</li> <li>2 - New Spray Rails will be riveted along the entire seam from sta. 14 to the step.</li> <li>3 - Aft end of the Spray Rail will have a more rounded appearance</li> <li>4 - Spray Rails will be as wide at the aft end (before the rounded edge) as it is at its widest point at the front, and,</li> <li>5 - Outer edge of the Spray Rail will have a downward bend of 20 degrees.</li> </ul>
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the following changes:  1 - New Spray Rails will be of one (1) piece design,  2 - New Spray Rails will be riveted along the entire seam from sta. 14 to the step.  3 - Aft end of the Spray Rail will have a more rounded appearance  4 - Spray Rails will be as wide at the aft end (before the rounded edge) as it is at its widest point at the front, and,
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4 - Spray Rails will be as wide at the aft end (before the rounded edge) as it is at its widest point at the front, and,
5 - Outer edge of the Spray Rail will have a downward bend of 20 degrees.
6 - Original step rail riveted to the chine from sta. 53 to sta. 95.5 (this was used as a step to enter and exit the aircraft) is no longer needed and has been replaced by the new Spray Rails (which also is used as a step to enter and exit the aircraft).
Spray Rail material is 6061T6 .125. All riveting done in accordance with AC43.13-1B, Chapter4, Section 4, Paragraph 4-57 (b, c). All original hole on the chine were backdrilled onto the new Spray Rail. Chem-Seal CS3204-2B was used between the seams to insure a watertight barrier.
This modification is similar to that of Spray Rails installed and Approved on a Republic RC-3 Seabee, N565CB, S/N 946. See FAA Form 337 date March 17, 1992.
Weight change was verified by weighing each individual spray rail prior to installation and weighing the removed step spray rail, the difference is:
Reomved left and righ side Step Rails -12 lbs @Sta. 93.5, installed new Spray Rails +24 lbs @Sta. 95.5. This change in weight has been entered the permanent aircraft records and a new weight and balance was calculated.
END

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US Department of Transportation Federal Aviation Administration

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Form Approved -- OMB-No.-2120-0020-

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Office Identification SO - FSDO - 19

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958).

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	Make RE	PUBLIC			Model	RC-3			
1. Aircraft	Serial No. 94	6			National	ity and Registratio	В		
	Name (As show	n on registration cert	ificate	9)	Address	(As shown on reg	istration o	ertificate)	<del></del>
2. Owner	HE	NRY RUZAKOW	SKI		. 33070				
				3. For FAA Use O					
·		airworthines described ai authorized i	s requ rcraft, n FAR	identified herein comp irements and is approv subject to conformity 43, section 43.	red only for inspection b CCCON	r the above by a person			
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POWERPLANT		-	-						
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A. Agency's N	ame and Address			B. Kind of Agency			C. Certi	ficate No.	<del></del>
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have bee	n made in accorda	or alteration made to ince with the required I correct to the best o	ments	of Part 43 of the U.S	n 4 above a S. Federal	and described on the Aviation Regulation	ne reverse ons and th	or attachme	nts hereto lation
Date				Signature of Author	rized Indi	yidual)	1		
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			<u>-</u>	proval for Return To					
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	al or Rejection	Certificate or Designation No.	Signature of Authorized Individual						
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#### NOTICE

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8. Description of Work Accomplished
(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Installation of wide spray rails exactly as the spray rails under STC #SA3-30 except with the following changes:

- 1 New spray rails will be of a one piece design instead of being spliced in two places,
- 2 New spray rails will be riveted along the entire seam from sta. 56 to the step instead of holding the spray rails on by riveting tabs to the seam,
- 3 Aft end of the spray rails will have a more rounded Appearance,
- 4 Spray rails will be as wide at the aft end (before the rounded edge) as it is at its widest point at the front, and,
- 5 Outer edge of the spray rail will be bent downward approximately 5°.

Spray rail material is 6061-T6 .125. This is used in favor of 7075-T6 which is too hard and is susceptible to cracking under heavy water loads and 2024-T3 which is more susceptible to corrosion than the 6061-T6.

All work done in accordance with AC43.13-1A, Chapter 2 Paragraph 99 all original holes were picked up in new materials.

