US Department of Transportation

Federal Aviation

Administration

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved
OMB No. 2120-0020

For FAA Use Only

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and disposition of this form. This report is required by law (49 U.S.C. 1421). Failure to report can result in a civil penalty not to exceed \$1,000 for each such violation (Section 901 Federal Aviation Act of 1958).

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Unit		Make		Model		Serial N	o.	5. Type Repair	Alteration		
IRFRAME											
		As described in Item 1 above)					•		X		
OWERPLANT									 		
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ROPELLER											
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PLIANCE	Manufacturer										
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W.E. Aerotech Services Inc. 171 W Sanderson Way, Shelton W			· · · · · · · · · · · · · · · · · · ·	gn Certificated Mechanic icated Repair Station		552-76-1362					
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				Manufacturer			-				
). certify that	t the repair and/	or alteration made to nce with the require	the un				<u>-</u>				
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 ,			7. App	roval for Return	o Service						
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1 1	. Standards	Manufacturer	TT	nspection Authori	1/	Other (Specify)					
FAA Des	signee	Repair Station		Person Approved b	v Transport						
of Approval of	r Rejection	Certificate or		Canada Airworthin							
3-10-9		Designation No. 552-76-1362		Signature of Auth	prized Individu	al					

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Installed Skytronics 100 amp alternator PN 7165TDM and regulator PN J-12-100-SB.

Torque values for this alternator are:

Static- 60 Inch-Lbs

Dynamic- 42 Inch-Lbs

(ref. Skytronics correspondence dated 8-27-96)

Torque values for the generator accessory drive pad are:

Static- 2200 Inch-Lbs

Dynamic- 400 Inch-Lbs

(ref. T.C. Data Sheet E-275)

The only circumstance where total continuous load would exceed maximum alternator output would require simultaneous operation of the Kieth Products Air conditioning System (STC Project ST2061-SE-A in progress) and Cabin Heat (STC SA915NW) and Pitot Heat (STC SA1153NW). Pilot management of these systems is provided by use of a placard prohibiting simultaneous use of these systems. This placard is required by the Kieth Products Air Conditioning System STC for this aircraft and is listed in the Approved Flight Manual Supplement for this installation (in progress).

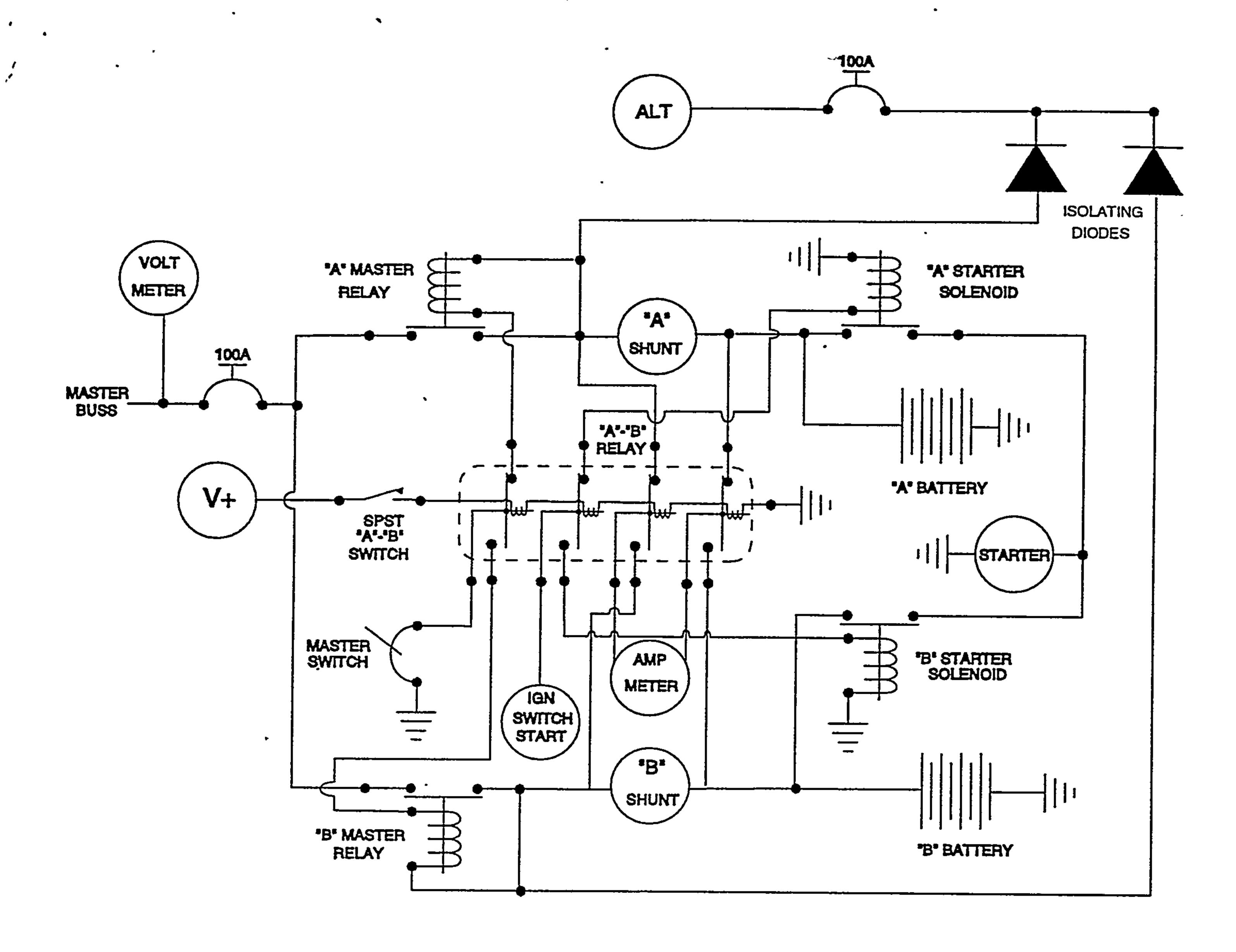
Installation done in accordance with manufacture's instructions and A.C. 43.13-1A Change 3, Chapt. 11, Section 2, Par. 424, 425, 426, 427, 428, 429 and 430.

Installed redundant auxiliary battery system (see attached schematic and list of components) to provide a back-up battery in the event of an inadvertent discharge of ships standard battery. Simultaneous isolated charging of both "A" and "B" batteries is provided by isolating diodes. Active battery voltage and charge rate are displayed by ships voltage / amperage meter. Standard or auxiliary battery is selected by an instrument panel mounted switch. Both batteries are installed in the original battery box secured and vented as original. Master relays and starter solenoids are mounted at same location as original in close proximity to the battery box.

Installation of this system done in accordance with A.C. 43.13-2A, Change 3, Chapt. 10, Section 1, Par. 177 and 178 and Section 2, Par. 189.

I have determined that this data is appropriate to the product being altered, is directly applicable to the alteration and is not contrary to the manufacturers data. This alteration does not require any change to the approved maintenance and inspection procedures for this aircraft. Weighed aircraft prepared weight and balance report (see weight and balance and equipment list dated 2-20-98)

END



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Isolating Diodes A / B Panel Switch Amp Meter Shunt A /B Relay Alt. Output Circuit Breaker Master Buss Circuit Breaker Master Switch / Circuit Breaker Starter Solenoid Master Relay Batteries	Mfg Std. Spec. Std. Spec. E.I. IDEC Klixon Klixon PB ACS ACS Gil	PN 1N388A AN3027-1 S50100AMP1613MA RH4B-UDC12V 6752-100-100 6752-100-100 W31X2MIG5 22735 111-226 Gil 25	Qty 2 1 2 1 1 1 2 2
Batteries	Gil	Gil 25	2
Volt / Amp Meter	E.I.	VA-1A	1